

USA INKS CORPORATION

TECHNICAL DATA SHEET

Pigment Crackle Transfer Foils

FEATURES

- Fine to big cracks effect
- Color Fast
- Exotic Colors

- High Adhesion
 - Matte , Semi Gloss And Gloss
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GENERAL INFORMATION:

Pigment Crackle Transfer Foils are specially developed for suede and split leather to give open nap effect .Different cracks effect can be developed on customer request.

METHOD OF PREPARATION:

Pigment Crackle foil can be used on grain and snuffed grain leather if apply the binder PU 1574 properly but the main application is for suede and split leathers.

BINDER REQUIREMENTS:

As the Pigment Crackle foil itself has adhesive properties but for high adhesion one can use binder PU 1574 .

TRANSFER APPLICATION:

Cut the Pigment Crackle Foil to the desired shape and place it, color side up, over the area chosen to be "foiled". Heat press temperature should be (95-100°C). Pressure: 100-150kg/cm².Dwell time: 3-4 seconds over a transfer.

STRIPPING: Allow the foil and Leather to COOL COMPLETELY before peeling.After peel off release paper/film, milling required to get desired cracks effect.

STANDARD WIDTH

700 ,800 and 1000mm

FOIL SERIES :

Crackle Gloss : Black, Red , White, Grey, Blue, Yellow etc

Crackle UN(for garments) : Black, Red , White, Yellow, Blue etc

ALWAYS TEST BEFORE USING IN PRODUCTION

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