

# USA INKS CORPORATION

## TECHNICAL DATA SHEET

### Metallic Osmetic Transfer Foils

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#### FEATURES

- Fine uniform cracks effect
  - Color Fast
  - Vibrant metallic Colors
  - High Adhesion
  - High Gloss
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#### GENERAL INFORMATION:

Metallic osmetic Transfer Foils are specially developed for suede and split leather to give open nap effect .Different uniform cracks effect can be developed on customer request.

#### METHODS OF PREPARATION:

Metallic osmetic foil can only be used on suede and split leather.

#### BINDER REQUIREMENTS:

As the Metallic osmetic foil itself has adhesive properties but we suggest to use binder PU 1574 for good adhesion of foil.Customer can apply light wax or silicone spray after milling of leather and if required kiss plate.

#### TRANSFER APPLICATION:

Cut the Metallic osmetic Foil to the desired shape and place it, color side up, over the area chosen to be "foiled". Heat press temperature should be (90-95°C). Pressure: 100-150kg/cm<sup>2</sup>.Dwell time: 3-4 seconds over a transfer.

**STRIPPING:** Allow the foil and Leather to COOL COMPLETELY before peeling.After peeloff release paper/film, milling required to get desired uniform cracks effect.

#### STANDARD WIDTH :

700 and 800mm

#### ALWAYS TEST BEFORE USING IN PRODUCTION

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