

USA INKS CORPORATION

TECHNICAL DATA SHEET

Metallic Crackle Transfer Foils

FEATURES

- Fine cracks effect
- Color Fast
- Vibrant metallic Colors

- High Adhesion
 - High Gloss
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GENERAL INFORMATION:

Metallic crackle Transfer Foils are specially developed for suede and split leather to give open nap effect .Different cracks effect can be developed on customer request.

METHODS OF PREPARATION:

Metallic Crackle foil can only be used on suede and split leather.

BINDER REQUIREMENTS:

As the Metallic Crackle foil itself has adhesive properties but we suggest to use binder PU 1574 for good adhesion of foil.Customer can apply light wax or silicone spray after milling of leather and if required kiss plate.

TRANSFER APPLICATION:

Cut the Metallic Crackle Foil to the desired shape and place it, color side up, over the area chosen to be "foiled". Heat press temperature should be (90-95°C). Pressure: 100-150kg/cm².Dwell time: 3-4 seconds over a transfer.

STRIPPING: Allow the foil and Leather to COOL COMPLETELY before peeling.After peeloff release paper/film, milling required to get desired cracks effect.

STANDARD WIDTH :

700 and 800mm

FOIL SERIES :

Crackle Gloss : Black, Red , White, Grey, Blue, Yellow etc

Crackle UN(for garments) : Black, Red , White, Yellow, Blue etc

ALWAYS TEST BEFORE USING IN PRODUCTION

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